

## **STRUCTURAL AND THERMAL PROPERTIES OF CALCIUM DOPED BORATE GLASSES**

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**Abstract:** A Series of B<sub>2</sub>O<sub>3</sub>-CaO-CuO glasses containing 5-20 mol% of CuO were prepared by sudden quenching method and characterized by X-Ray Diffraction (XRD), Infrared spectroscopy (IR) and Differential Thermal Analysis (DTA) techniques. From XRD studies, the samples were found to be completely amorphous in nature. The infrared spectra of the glasses were recorded in the wave number range 400 to 4000cm<sup>-1</sup> as an attempt to study their structure systematically. The IR measurements revealed an existences of trigonal BO<sub>3</sub> Pyramid, tetrahedral BO<sub>4</sub> and Cu<sup>2+</sup> ions. Thermal properties of the glasses were studied using differential thermal analysis. Composition dependence of the DTA data are disussed in the light of rigidity of the glasses.

Keywords: Borate glasses, CuO ,XRD, IR, DTA

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### **I. INTRODUCTION**

Glasses containing B<sub>2</sub>O<sub>3</sub> are of great interest because of their wide applications [1]. Borate glasses are considered to be structurally more encouraging and found them as good candidates in doping them with varied amounts of alkali, alkaline and transition materials for various applications. The structure of borate glasses consists of a random network of boroxol rings and BO<sub>3</sub> triangles connected by B-O-B linkages. When suitable modifiers of alkali, alkaline and transition metal oxides are doped, the boroxol rings broken and borate structural units(BO<sub>3</sub> and BO<sub>4</sub>) are formed [2]. Transition metal oxides exhibits interesting properties and are used in a wide variety of applications. Transition metals such as cadmium, copper etc., doped glasses show semiconducting properties [3-6]. These glasses are potential candidates for electrical memory and optical switching devices [7,8], cathode materials for making solid state devices and optical fibers [9,10]. In different glasses, copper can exist as a monovalent (Cu<sup>+</sup>) ion or as a divalent (Cu<sup>2+</sup>) ion or containing both states and even metallic copper as in copper ruby glass. The stability of both frequent Cu<sup>+</sup> and Cu<sup>2+</sup> ions are found to be sensitive to the glass type, composition and environment or condition of melting [11]. Although most glasses melt under ordinary atmospheric condition, they are usually assumed not to contain metallic copper. Many investigators have reported that copper may exist in glass network both as a network former and also as a network modifier[12]. Drzewiecki, A., Padyak[13] have reported that the valance state of copper modifies not only chemical and physical properties, but also the glass forming ability and the glasses containing copper ions in different oxidation states are highly useful in electrical memory switching devices. Recently, Cu<sup>2+</sup> ions doped glasses have drawn a great attention because of their optical stability and electrical applications[14]. In light of aforementioned one, the aim of the present work is to understand the effect of copper oxide on the structural behaviour of Calcium borate glasses. The structural studies have been done with the help of XRD, FTIR and DTA analyses.

## II. EXPERIMENTAL

### Sample preparation

Batches of copper doped calcium borate glasses were prepared using conventional melt quenching technique. The required quantities of AR grade  $B_2O_3$ , CaO and CuO were weighed by using electronic balance. The weighed amounts of all the chemicals were mixed by using an agate mortar and transferred into silica crucible in an electrically heated furnace at  $900^\circ C$ . The obtained glass samples were annealed at  $350^\circ C$  for 2 hours to remove any external stresses. Then the oven was switched off and glass was allowed to cool gradually to room temperature. The obtained samples were ready for characterization. The nomenclature and composition of the glasses is given in Table 1.

Table 1 : Nomenclature and composition of glasses

Sample No.	Nomenclature	Composition in mol%			Remarks
		B <sub>2</sub> O <sub>3</sub>	CaO	CuO	
1	BCCu05	60	35	5	Mol% of $B_2O_3$ is constant
2	BCCu10	60	30	10	
3	BCCu15	60	25	15	
4	BCCu20	60	20	20	

## III. RESULTS AND DISCUSSION

### III.1. X-Ray Diffraction Analysis

X-ray diffraction technique was used to check the possible crystallinity of the samples after quenching and annealing. It is well known that the absence of sharp peak in intensity versus  $2\theta$  curves indicates amorphous nature of glass samples. In the recorded spectra, no peaks have been observed so the glass samples studied are perfectly amorphous in nature.

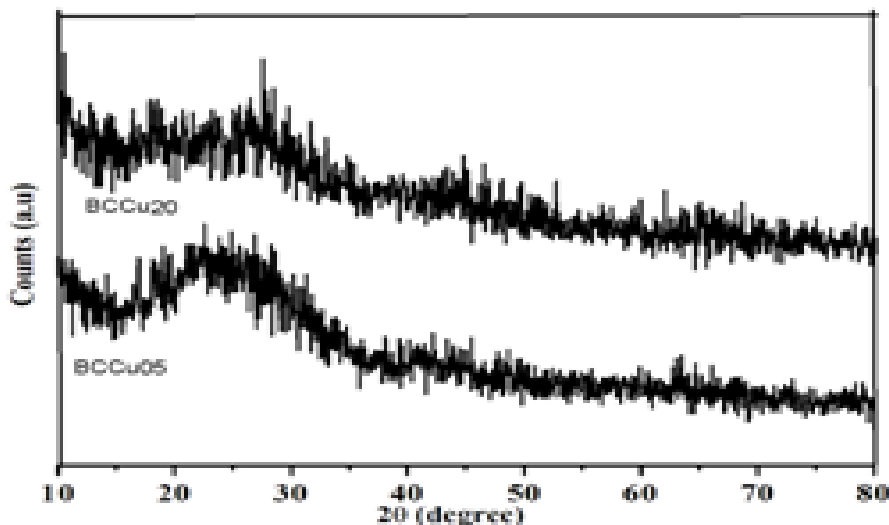


Fig 1. XRD pattern of BCCu05 and BCCu20 glasses

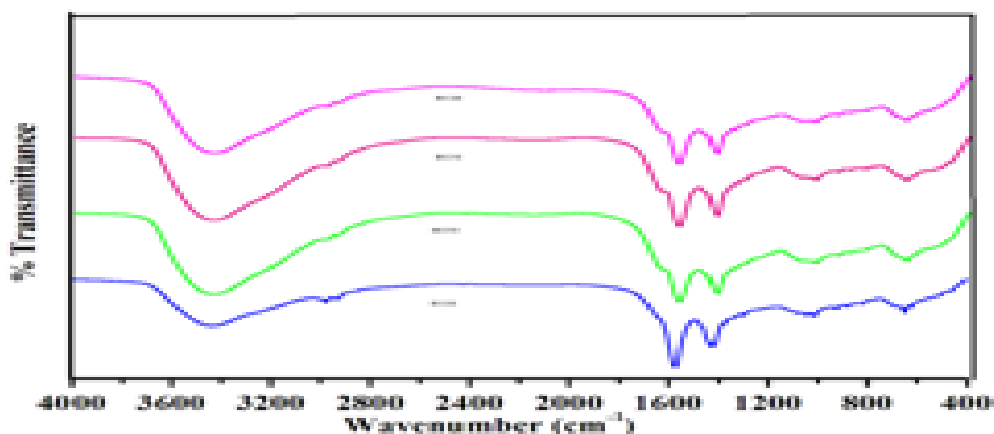
### III.2. FTIR Spectroscopy

Fourier Transform-Infrared Spectroscopy (FTIR) is an analytical technique used to identify the functional groups present in the glass. The infrared spectra of the glass samples are shown in Fig. 2. The band positions and their corresponding assignments are given in Table 2. .

In the present glasses different peaks are observed. The shape of the peaks are strong, medium and weak. The band at  $1347\text{cm}^{-1}$  is attributed to the B-O bonds due to stretching vibrations of trigonal  $\text{BO}_3$  units [15,16] in the borate network, whereas the observed band around  $1077\text{cm}^{-1}$  is due to stretching vibrations of the B-O bonds in  $\text{BO}_4$  units. The another band around  $720\text{cm}^{-1}$  is due to the bending vibration of B-O-B linkages. The addition of CuO at the expense of CaO, a new band is formed at  $470\text{cm}^{-1}$ . This band is attributed to vibrations of  $\text{Cu}^+\text{-O}$  and  $\text{Cu}^{2+}\text{-O}$  for samples containing CuO. The gradual substitution of copper oxide makes an increase in the intensity of vibrational band due to  $\text{BO}_4$  group at the expense of  $\text{BO}_3$ , indicating increase in the compactness of the glass network.

Table2: Band positions and their corresponding assignments of prepared glasses.

Wavenumber ( $\text{cm}^{-1}$ )	Assignment
~1347	B-O stretching vibrations of the trigonal $\text{BO}_3$ units
~1077	B-O stretching vibration of B-O bond of $\text{BO}_4$ units from boroxol rings
~720	B-O-B bending vibrations of B-O-B linkages
~470	Specific vibration of $\text{Cu}^+\text{-O}$ and $\text{Cu}^{2+}\text{-O}$



### III.3. Differential Thermal Analysis (DTA)

DTA technique has been employed to determine glass transition temperature, glass melting temperature and to test the possibility of formation of crystallization and phase separation in borate glasses. The DTA curves of the glass samples are given in Fig. 3. Thermal data obtained from DTA curves is given in Table 3.

The DTA exhibits a small endothermic hump at lower temperature in the glass sample, which is characteristic of glass transition temperature ( $T_g$ ) region followed by an exothermic peak and is characteristic of crystallization temperature ( $T_c$ ). The exothermic peak is followed by an endothermic peak which is characteristic of a melting temperature ( $T_m$ ). The values of  $T_g$ ,  $T_c$ , and  $T_m$  increase from  $364^\circ\text{C}$  to  $468^\circ\text{C}$ ,  $635^\circ\text{C}$  to  $792^\circ\text{C}$ , and  $866^\circ\text{C}$  to  $986^\circ\text{C}$  with an increase in CuO at the expense of CaO, implying that the number of bridging oxygen groups increases and makes the glasses more compact.

Table 3: Values of glass transition temperature, crystallization temperature, melting temperature, thermal stability and Hruby's parameter of various glass samples

Name of the sample	Glass transition temperature' ( °C)	Crystallization temperature( °C)	Melting temperature( °C)	Thermal stability (S)	Hruby's parameter(K <sub>gl</sub> )
BCCu05	364	635	866	271	1.1731
BCCu10	371	665	889	294	1.3125
BCCu15	404	717	914	313	1.5888
BCCu20	468	792	986	324	1.6701

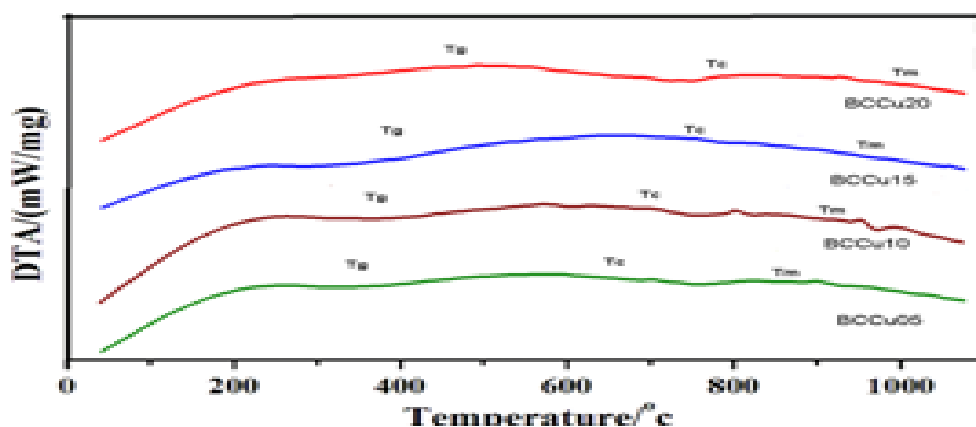


Fig.3. DTA curves for BCCu Glasses

#### IV. CONCLUSION

The following conclusions are drawn from the present study. XRD confirms the amorphous nature of the glass samples. IR spectra indicate that the structural role played by the boron and copper ions. A Progressive conversion of BO<sub>3</sub> to BO<sub>4</sub> structural units are also observed from the traces of IR spectra. Differential thermal analysis depicted an increase in T<sub>g</sub>, T<sub>c</sub>, T<sub>m</sub> stability and Hruby's parameter with an increase in BO<sub>4</sub> structural unite and rigidity of the glass network.

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